



EM Certification Department
Celanese Corporation
222 W Las Colinas Blvd,
Irving, TX 75039

Type 4 Certificate of Analysis

HYTREL(R) 7246 25 KG BAG_ THERMOPLASTIC POLYESTER ELASTOMER

Formula No.:	7246	Cert Issue Date:	10 Feb 2025
Catalog:	27048205	Qty Shipped:	3,000.000 KG
Produced on:	07 Nov 2024	Order Item:	3118066 60
		Delivery item/date:	88088555 900002 / 14 Feb 2025
		Account :	2806606
		Customer PO No.:	20250109

Batch AFZYK7PMM1

In reference to the above, this is to advise you that this is a standard product and meets the following requirements:

SPECIFICATIONS: STANDARD SPEC

BATCH RELEASE DATA		UoM	Value	Limit
Melt Flow Rate (MFR)	(ISO 1133-1, ASTM D1238)	g/10min	13.1	10.5 - 15.0
(ISO 1133-1, ASTM D1238)				
Water Content		%(m)	0.02	max. 0.10
(DIN ISO 15512)				
ANNUAL TESTS (REVISED ON)		UoM	Value	Limit
Melt Point @ 10 deg/min	(29 Jun 2024)	°C	216.0	
(ISO 11357)				
Tear Resistance, 50 Mm/Min, Parallel	(29 Jun 2024)	KN/m	188	
ISO 34				

These test data are determined based on standard ISO and/or ASTM testing procedures.

TPE Global Business Line